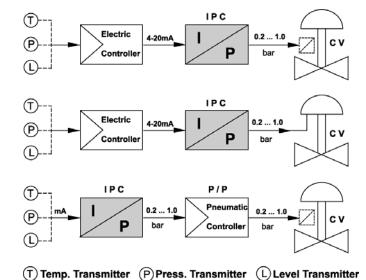


IPC is the advanced two-wire I/P converter with piezoelectric air switching technology which produces a pressure output signal directly proportional to 4...20mA input signal and guarantees excellent accuracy, high reliability, and stable long life for the valve

#### **Features**

- · Precise control performance and high dynamic response
- · Simple and easy to set
- Pressure regulator built in to eliminate variations in supply air pressure
- · Low air consumption due to piezo electric microvalve

# **Applications**



IPC : I/P Converter, CV : Pneumatic Control Valve

# **Specifications**

4~20mA @ 24 VDC, 2-wire	
9 VDC	
01.0bar (015psi)	
0.21.0bar (315psi)	
0.42.0bar (630psi)	
0.23.0bar (345psi)	
Linear to input signal	
Direct	
Max. error ±0.3% of span	
(linearity + hysteresis + repeatability)	
Oil free, dry air, filter to 5 micron	
1.5 to 3.5bar	
20 LPM	
1/8" PT female	
-20 to 70℃	
IP55	
425 ohms at 20mA	
Rail (according to DIN EN 50022)	
PG 9	
Aluminum diecast	
820 g	



**IPC** converter

# **Ordering Information**

Output pressure	Air supply	Order code
01.0bar (015psi)	1.5bar (23psi)	IPC-01
0.21.0bar (315psi)	1.5bar (23psi)	IPC-21
0.42.0bar (630psi)	2.5bar (38psi)	IPC-42
0.23.0bar (345psi)	3.5bar (53psi)	IPC-23
Other pressure		On request



#### Installation

IPC converter is suitable for back-of-board installation (protection class of IP55) and designed for snap-on mounting top hat rails, 35mm wide according to DIN EN 50 022.

#### **Pneumatic Connections**

Connect PT 1/8 air fittings to SUP (Supply) and OUT (Output).

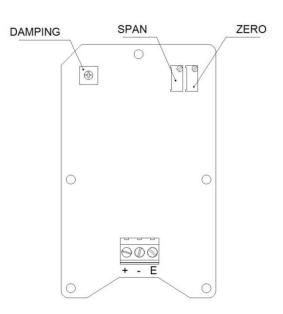
#### **Electric Connections**

Connect 4...20mA wire to + and - of the input signal on the control board.

## Zero and Span Adjustment

- 1. Supply 4mA input signal and adjust Zero until the initial output pressure reaches the required pressure.
- 2. Supply 20mA input signal and adjust Span until the final output pressure reaches the required pressure.

A Note that IPC converter can work with the minimum pressure of Obar at 4mA input signal by adjusting Zero screw.



**IPC** board

### Damping Adjustment

When 4, 12, or 20mA input signal is supplied, if there happens Hunting, turn Damping screw counter clockwise little by little.

⚠ Note that it is essential to install the air filter regulator with the IPC converter and to provide air supply advised in the order information.

Please don't set the pilot valve without permission because it has been precisely set at the factory.

